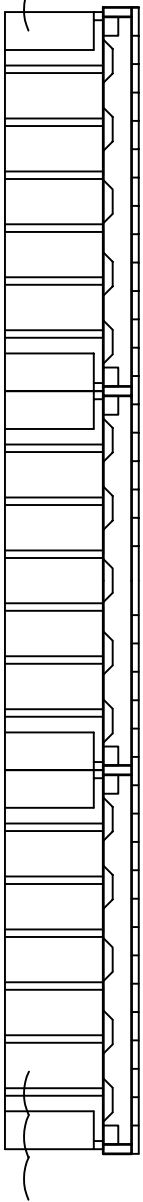


PLAN VIEW



SECTION AA

MARINE DOCK SYSTEMS
FLOTATION MODULE
FLO1200-190
6 REQD.

FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.
FLOAT AND DECK - A4-1503
BUFFER ASSEM - A4-740

FASTENERS REQUIRED.

PART No.	ITEM	QTY. REQD.
737	3/8" BOLTx3-1/2"	24
797	3/8" BOLTx4"	6
742	3/8" BOLTx4-1/2"	18
372	1" WASHER	24
296	1 1/2" WASHER	72
371	3/8" NYLOC NUT	48
729	DECK SCREW	252
731	BUFFER SCREW	23

NOTE-ALL FRAME IS FULLY WELDED ALUMINIUM WITH A NOMINAL FILLET RADIUS OF 5mm.
-EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT. FILLER ALLOY IS 5356
-ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (DECKING OIL, ETC)
-ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
-ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
-ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
-THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

MARINE DOCK SYSTEMS
PTY LTD

6.0mx3.0m PONTOON
6x 1200L FLOATS

PONTOON-1584



SCALE	N.T.S.	DRAWING No.	A4-1584
DRAWN	BJM	REV	D
DATE	19,6,98		