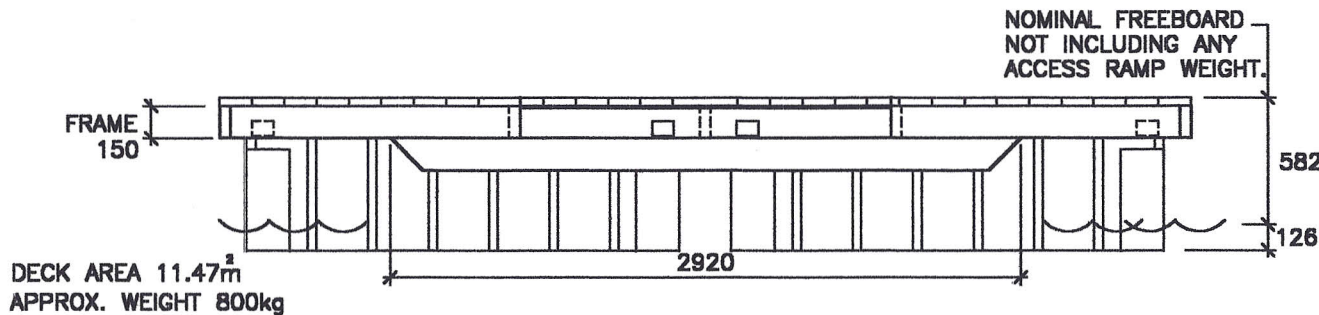


FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.
 FRAME AND DECK- A4-1503

FASTENERS REQUIRED.		
PART No.	ITEM	QTY. REQD.
737	3/8" BOLTx3 1/2"	16
797	3/8" BOLTx4"	12
372	1" WASHER	12
296	1 1/2" WASHER	44
371	3/8" NYLOC NUT	28
729	DECK SCREW	175
731	BUFFER SCREW	19

PLAN VIEW



NOTE-ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm
 -ALL EXTRUSIONS ARE OF GRADE 6063-T5, FILLER ALLOY IS 5356
 -ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (CREOSOTE, DECKING PAINT, ETC)
 -ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
 -ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
 -ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
 -THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

MARINE DOCK SYSTEMS PTY LTD

2.5m x4.5m PONTOON
 4 x1200L FLOATS

PONTOON-2901



SCALE	N.T.S.	DWG	A4-2901	
DRAWN	J.P.M	REV	A	19,8,98
DATE	19,8,98	CHK	APP'D	