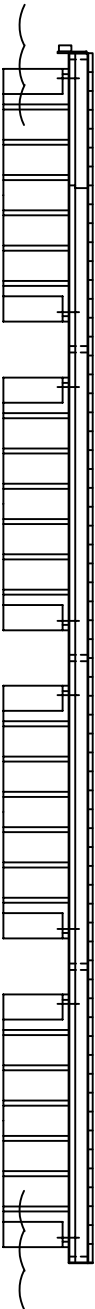


PLAN



PROFILE

DECK AREA 13.96m<sup>2</sup>  
APPROX. WEIGHT 980kg

FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.  
FLOAT & DECK - A4-1503  
COMTOR - A4-1502

| FASTENERS REQUIRED. |                  |            |
|---------------------|------------------|------------|
| PART No.            | ITEM             | QTY. REQD. |
| 737                 | 3/8" BOLTx3 1/2" | 16         |
| 797                 | 3/8" BOLTx4"     | 24         |
| 742                 | 3/8" BOLTx4 1/2" | 6          |
| 372                 | 1" WASHER        | 60         |
| 296                 | 1 1/2" WASHER    | 32         |
| 371                 | 3/8" NYLOC NUT   | 46         |
| 729                 | DECK SCREW       | 286        |
| 731                 | BUFFER SCREW     | 70         |

NOTE-ALL ALUMINIUM STRUCTURE IS TO BE FULLY WELDED WITH A 5mm FILLET  
-ALL EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT.  
-FILLER ALLOY IS OF GRADE 5356.  
-ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (CREOSOTE, DECKING PAINT, ETC)  
-ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.  
-ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.  
-ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.  
-THIS DRAWING IS FOR A PONTON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

**MARINE DOCK SYSTEMS**  
**PTY LTD**

9.6m x 1.25m FINGER  
4 x 1200L FLOATS

FINGER-1852



| SCALE | N.T.S.  | DWG | <b>A4-1852</b> |         |
|-------|---------|-----|----------------|---------|
| DRAWN | J.P.M   | REV | B              | 15.5.99 |
| DATE  | 29.1.99 | CHK |                | APP'D   |