



FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.
FRAME AND DECK - A4-1503

NOTE-ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm

- ALL EXTRUSIONS ARE OF GRADE 6063-T5, FILLER ALLOY IS 5356
- ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (DECKING OIL, ETC)
- ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
- ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
- ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
- THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

MARINE DOCK SYSTEMS
PTY LTD

2.5m x4.5m PONTOON
4 x1200L FLOATS

PONTOON-2901



SCALE	N.T.S.	DWG	A4-2901	
DRAWN	J.P.M	REV	A	19.8.98
DATE	19.8.98	CHK		APP'D

DECK AREA 11.47m²
APPROX. WEIGHT 800kg